

High Flow Rate Capability With Polyethersulfone **Membrane Filter Cartridges**

Ultra-Pure polyethersulfone membrane cartridges provide superior flow rates over the competition. The unique construction features a high-surface area design that allows for excellent flow rates and high particle removal efficiency. Hydrophilic polyethersulfone membrane cartridges require no prewetting and are ready to use. The Mega-Pure Polyethersulfone Membrane Series of filter cartriges meets or exceeds requirements for the filtration of UHP liquids used in the fabrication of state-of-the-art microelectronic devices.

The Mega-Pure Polyethersulfone Membrane Series is available in 0.03µm, 0.1µm and 0.2µm pore sizes.

Applications

UHP Water

- Central PAD Polishing
- Stations Point-of-Use
- Specialty Chemicals Point-of-Use
- Bulk Photoresists Hard Disks and Solvents

UHP Chemical

- **Microelectronics**
- Semiconductor
- Optical Disks
- Printed Circuits

Advantage[™] PS **Filter Cartridges**

Polvethersulfone Membrane

Mega-Pure Membrane Series



Features and Benefits

Superior Polvethersulfone Membrane Yields Maximum Filtration Results

- High surface area design provides excellent flow rates and extended filter life while maintaining high particle removal efficiency.
- Rinsed to 18 megohm-cm resistivity with UHP water.
- Spunbonded polypropylene support materials eliminate sites for potential shedding and increased particle counts.
- Provides broad chemical compatability.

Parker's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable in situ.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121° Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Process Filtration Division

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Mega-Pure Membrane Series

Specifications

Materials of Construction:

- Membrane: hydrophilic polyethersulfone.
- Membrane Support Drainage: polypropylene.
- Structural Components: polypropylene.
- O-Ring Material: various.
- Sealing Method: thermal welding.

Dimensions:

- Diameter: 2.7 in (68mm).
- Lengths: 10-40 in (250-1020mm).

Surface Area:

Minimum 6.5ft² (0.6 m²).

Integrity Test:

- Bubble Point (in UHP water).
 0.03µm ≥ 90 psig (6.2 bar).
 0.1µm ≥ 70 psig (4.8 bar).
 0.2µm ≥ 45 psig (3.1 bar).
- Diffusion Rate (10 in cardridge).
 0.03µm ≥ 30cc/min at 45 psig (3.1 bar).
 0.1µm ≥ 30cc/min at 40 psig (2.7 bar).
 0.2µm ≥ 30cc/min at 30 psig (2.1 bar).

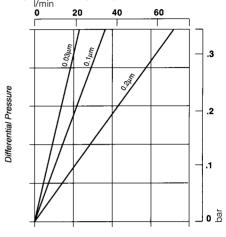
Recommended Operating Conditions:

- Maximum Temperature: 176°F (80°C) @ 30 △P (2.1 bar).
- Maximum Differential Pressure: Forward: 70 psi (4.8 bar) @ 77°F (25°C).
 - 30 psi (2.1 bar) @ 176°F (80°C). Reverse: 50 psi (3.4 bar) @ 77°F (25°C).

Sterilization/Sanitization Methods:

- Isopropyl Alcohol.
- Sodium Hydroxide.
- Hydrogen Peroxide.
- 176°F (80°C) Water.

Polyethersulfone Cartridges: Flow rate vs. △P for a 1 cps liquid @ 73°F (23°C)**



Flow Rate

Flow Factors:

Pore Size (μm)	l/min/ bard	bard/ I/min
0.03	66	0.015
0.1	99	0.010
0.2	192	0.005

Ordering Information

PS	F	B	10	E	TC	E
Cartridge Code	Pore Size (μm)	Diameter (mm)	Length (mm)	O-Ring Material	End Cap Configuration	Grade
PF = Polypropylene/ Polyethersilfone	T = 0.03 S = 0.1 F = 0.2	B = 68.6	10 = 254 20 = 508 30 = 762 40 = 1016	$B = Buna N$ $C = CR 503$ $D = CR 570$ $E = EPR$ $L = KR 8201$ $S = Silicone$ $T = PFA/Viton^*$ $V = Viton^*$ $X = No O-Ring$	SC = 2-226 /Flat SF = 2-226 /Fin TC = 2-222/Flat TF = 2-222/Fin HH = DOE (Gaskets) AC = 020/Flat (Gelman) PC = 213/Flat (Ametek a Parker LT Polymer Housings; Gelman	ic



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** Consult Process Filtration Division for gas flow data.